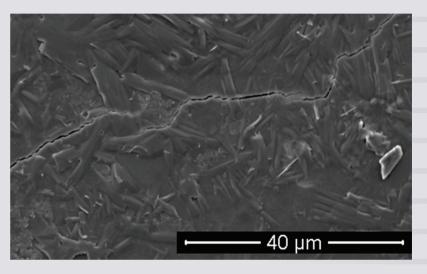
DEPARTMENT OF MATERIAL STRUCTURE AND PROPERTIES

LABORATORY OF ENVIRONMENTAL TECHNOLOGIES

THEMATIC RESEARCH FOCUS

- PROCESSING OF BIOMASS, WASTE
 PLASTICS, SEWAGE SLUDGE AND COAL
- USE OF DIFFERENT ASHES
- GEOPOLYMER COMPOSITES
- MINERAL PROCESSING OF RAW MATERIALS
- INSTRUMENTAL ANALYSES AND MOLECULAR MODELLING



SEM photomicrograph: A detailed view of area C (2000× magnification), with crystals in the geopolymer surroundings

RESEARCH ACTIVITIES

The Laboaratory of Environmental Technologies, Department Material Structure and Properties studies relations between structure and properties of inorganic and organic materials as well as the methods used for their preparation. It develops energy efficient production and environmental processes technologies. Research fields with application potential are focused on (a) recovery of waste materials (b) the properties and use of alumino-silicates and preparation of geopolymers, (c) carbonaceous

materials, their characteristics and use, and (d) materials with magnetic properties and their use in mineral engineering. The most recent field of study is the processing of sewage sludge. Pyrolysis of coal, biomass and waste plastics comprises a traditional field of research.

MAIN SCOPE OF RESEARCH

 Chemistry and technology of geopolymers: preparation of new geopolymer materials; research of the structure and mechanical properties of geopolymer composites; material assessment of historical mortars and plasters for restoration.

- Environmental technologies:

 organic waste characterization and treatment; co gasification of coal with organic waste; sewage sludge processing; catalytic methanization of carbon dioxide; use of bioashes from biomass combustion for the enrichment of soils with nutrients.
- Magnetic materials: creation of strong magnetic fields using Nd-Fe-B permanent magnets for applications in mineral engineering; construction of highly efficient filters and magnetic separators for mineral processing. The magnetic filters and separators assembled are implemented in technological lines in Czech industrial plants.

KEY RESEARCH EQUIPMENT

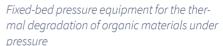
- A SPECTRO IQ X-ray fluorescence analyzer for elemental analysis of solid and liquid materials.
- Agilent 6890N gas chromatographs with FID and TCD detection.
- A SETARAM Setsys Evolution 18 thermal analyzer with an Omnistar GSD 320 O3 Mass Spectrometer 1–300 amu.
- A Perkin-Elmer thermal analyzer.
- A TERI-MOM thermal analyzer.

Thermal analyzers work both in inert and in oxidizing atmospheres and are used mainly to characterize polymers, coal, inorganic substances and thermal decomposition reactions of materials.

- A fully automatic testing device Vicatronic for determination of the setting time.
- A Haake Viscometer for determining the viscosity of both Newtonian and non-Newtonian fluids.
- A CECIL CE-7500 UV-VIS doublebeam spectrometer.



- A CILAS 920 laser particle-size analyzer with a range of 0.7–400 μm.
- Fixed and moving bed furnaces with the continuous monitoring of gas components, the volume of the gases generated, pressure and temperature.
- A material-firing furnace, a materialstrength testing machine, friction mills, a vibration screen grader, a jaw crusher, a vibration mill, a disintegrator, and a programmable drying oven with a maximum temperature of 300 °C.





SETARAM Setsys Evolution 18 thermal analyser with an OMNISTAR GSD 3200 Mass Spectrometer



Haake viscometer for determining the viscosity of tars, oils and non-Newtonian liquids

ACHIEVEMENTS

Equipment for mineral processing

Straka P., Žežulka V.: Linear structures of Nd-Fe-B magnets: Simulation, design and implementation in mineral processing – A review. Minerals Engineering 143 (2019), 105900–105921.

Žežulka V., Straka P.: Linear Halbach Structures: The Influence of Different Arrangement and Dimensions on the Resulting Magnetic Field. Journal of Magnetics 23 (2018), 229–237.

Žežulka V., Straka P.: The Design of a Device for the Generation of a Strong Magnetic Field in an Air Gap Using Permanent Magnets. Journal of Magnetics 22 (2017), 250–256.

Žežulka V., Straka P.: The Creation of a Strong Magnetic Field by Means of Large Magnetic Blocks from NdFeB Magnets in Opposing Linear Halbach Arrays. Journal of Magnetics 21 (2016), 364–373.

Žežulka V., Straka *P.: Compact device for assembling and positioning opposite assemblies of permanent magnets*. Czech patent No. 305590 (2015).



An industrial magnetic filter

Practical application of geopolymers

Perná I., Hanzlíček T., Boura P., Lučaník A.: Application of a clay-slag geopolymer matrix for repairing damaged concrete: Laboratory and industrial-scale experiments. Materials Testing 59 (2017), 929–937.

Perná I., Hanzlíček T., Boura P., Lučaník A.: *The Manufacture of the Grinding Wheels Based on the Ca–K Geopolymer Matrix*. Materials and Manufacturing Processes 31 (2016), 667–672.

Geopolymer properties

Perná I., Hanzlíček T., Žaloudková M.: *Microscopic study of the concrete / geopolymer coating interface*. Ceramics-Silikáty 64 (2020), 68–74.

Perná I., Hanzlíček T.: The setting time of a clay-slag geopolymer matrix: the influence of blast-furnace-slag addition and the mixing method. Journal of Cleaner Production 112 (2016), 1150-1155.



Measurement using Grindo Sonic MK 5 "Industrial", Belgium

Perná I., Šupová M., Hanzlíček T.: *The* characterization of the Ca–K geopolymer/solidified fluid fly-ash interlayer. Ceramics-Silikáty 61 (2017), 26–33.

Steinerová-Vondráčková M., Matulová L., Vermach P., Kotas J.: *The brittleness and chemical stability of optimized geopolymer composites*. Materials 10 (2017), 1–20.

Materials characterization

Perná I., Šupová M., Hanzlíček T.: *Gehlenite* and anorthite formation from fluid fly ash. Journal of Molecular Structure 1157 (2018), 476–471.

Kroulíková S., Mercl F., Száková J., Perná I., Tlustoš P.: Chemical Properties of Flue Gas Desulphurization Gypsums from Different Energy Sources. Conference: 23rd International Conference on Reasonable Use of Fertilizers (2017), 95–98.

Hanzlíček T., Perná I., Uličná K., Římal V., Štěpánková H.: *The Evaluation of Clay Suitability for Geopolymer Technology.* Minerals 10 (10) (2020), 852.

Perná I., Hanzlíček T., Šupová M., Novotná M.: *Phase Transformations in Fly Ash-Based Solids*. Minerals 10 (9) (2020), 804.



Fly and bottom ash from incineration of biomass

Environmental studies

Řimnáčová D., Vorokhta M., Vörös D., Borecká L., Bičáková O.: Adsorption study of waste materials as potential adsorbents for pollutant removal and storage. 7th ICCT. Czech Society of Industrial Chemistry in cooperation with Czech Chemical Society, Prague (2019), 324–328.

Straka P., Sýkorová I.: Coalification and coal alteration under mild thermal conditions. International Journal of Coal Science & Technology 5 (2018), 358–373.

Straka P., Buryan P., Bičáková O.: The formation of quasi-alicyclic rings in alkyl-aromatic compounds. Journal of Molecular Structure 1154 (2018), 455–462.

Sýkorová I., Havelcová M., Bičáková O., Kříbek B., Machovič V., Špaldoňová A., Matysová P.,



Calcite and siderite body in a crack of vitrinite

Náhunková J.: Behaviour of coal matter from the Žacléř Basin during thermal changes in burnt coal waste heap and in laboratory conditions. 70th Annual ICCP Meeting. Geological Society of Australia, Brisbane (2018), 42–43.

Havelcová M., Machovič V., Mizera J., Sýkorová I., René M., Borecká L., Lapčák L., Bičáková O., Janeček O., Dvořák Z.: Structural changes in amber due to uranium mineralization. Journal of Environmental Radioactivity 158–159 (2016), 89–101.

Straka P.: Characterization of Aluminum(III) Complexes in Coal Organic Matter. American Journal of Analytical Chemistry 7 (2016), 378–394.

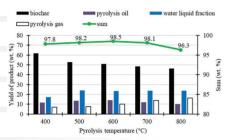
Environmental technologies

Pohořelý M., Picek I., Skoblia S., Beňo Z., Bičáková O.: *Method and Device for Energy Processing Dried Sewage Sludge*. Czech patent No. 308451 (2020).

Bičáková O., Čimová N., Vörös D., Náhunková J., Římnáčová D.: *The processing of stabilized sewage sludge by high-temperature slow pyrolysis and gasification.* 7th ICCT. Czech Society of Industrial Chemistry in cooperation with Czech Chemical Society, Prague (2019), 329–334.

Moško J., Pohořelý M., Skoblia S., Beňo Z., Bičáková O., Václavková Š., Šyc M., Svoboda K.: Batch Reactor Pyrolysis of Stabilized Sewage Sludge: Product Analysis and Sulphur Balance. Wit Transactions on Ecology and the Environment. WIT Press, Southampton 231 (2019), 357–365.

Straka P., Bičáková O.: Laboratory pyrolysis and combustion of poorly treatable biowastes. Paliva 10 (2018), 122–137.



Mass balance of sewage sludge pyrolysis

Straka P., Bičáková O., Šupová M.: Thermal conversion of polyolefins/polystyrene ternary mixtures: Kinetics and pyrolysis on a laboratory and commercial scales. Journal of Analytical and Applied Pyrolysis 128 (2017), 196–207.

Pohořelý M., Moško J., Zach B., Šyc M., Václavková Š., Jeremiáš M., Svoboda K., Skoblia S., Beňo Z., Brynda J., Trakal L., Straka P., Bičáková O., Innemanová P.: *Material and Energy Utilization of Dry Stabilized Sewage Sludge – Production of Biochar by Medium-Temperature Slow Pyrolysis*. Waste Forum 2 (2017), 83–89.

Bičáková O., Straka P.: Co-pyrolysis of waste tire/coal mixtures for smokeless fuel, maltenes and hydrogen-rich gas production. Energy Conversion and Management 116 (2016), 203–213.



Rotary kiln for the large-scale processing of polyethylene waste

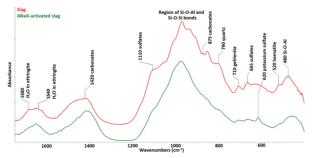
Havelcová M., Bičáková O., Sýkorová I., Weishauptová Z., Melegy A.: Characterization of products from pyrolysis of coal with the addition of polyethylene terephthalate. Fuel Processing Technology 154 (2016), 123–131.

Bičáková O., Straka P. a spol.: Netradiční zdroje energie, čistá paliva a nové metody spalování. Academia, Edice Strategie AV21, Praha. 2016.

Havelcová M., Bičáková O., Sýkorová I., Melegy A.: *Product characterization of coal pyrolysis with added mixed plastics*. Paliva 7 (2015), 1–6.

Straka P: The use of lignite for the thermal treatment of waste-tyre on a commercial scale. Nova Science Publishers: Advances in Environmental Research. Chapter 7, Volume 45; New York, 2015. ISBN: 978-1-63483-278-6.





Stratification of air-cooled blast-furnace slag at the Kladno deposit and comparison of the FTIR spectra of the slag and its alkali-activated form

Waste-material utilization

Perná I., Šupová M., Hanzlíček T., Špaldoňová A.: The synthesis and characterization of geopolymers based on metakaolin and high LOI straw ash. Construction and Building Materials, 228 (2019), 116765–116773.

Perná I., Šupová M., Hanzlíček T.: *A study* of the Kladno blast-furnace slag: History, characterization and possible utilization. Waste Forum 1 (2019), 28–36.

Košnář Z., Mercl F., Perná I., Tlustoš P.: Investigation of polycyclic aromatic hydrocarbon content in fly ash and bottom ash of biomass incineration plants in relation to the operating temperature and unburned carbon content. Science of the Total Environment 563–564 (2016), 53–61.

Perná I., Ochecová P., Száková J., Hanzlíček T., Tlustoš P.: Determination of Plant-Available Nutrients in Two Wood Ashes: The Influence of Combustion Conditions. Communications in Soil Science and Plant Analysis 47 (2016), 1664–1674.

Vondráčková M.: Asbestos processing method. Czech patent No. 305234 (2015).

Novotná M., Perná I., Hanzlíček T.: Review of Possible Fillers and Additives for Geopolymer Materials. Waste forum 2 (2020), 78–89.

MAIN COLLABORATING PARTNERS

- University of Chemistry and Technology Prague
- Institute of Chemical Process
 Fundamentals of the CAS
- Institute of Plasma Physics of the CAS
- Institute of Macromolecular Chemistry of the CAS
- Academy of Arts, Architecture & Design in Prague
- University of Pardubice
- Czech University of Life Sciences Prague
- Czech Geological Survey

